

BESTDUR TPHG6 /01

PBT+PET natural lubricated with 30% glass fibre reinforcement and heat stabilized,

	Standard		Unit	Values	
				Dry	Conditioned
Generals					
Density	ISO 1183		gr /cm3	1,55	-
Melt Flow Index	ISO 1133		gr /10 min.	-	-
Humidity Pelets	ISO 1110		%	0,1	-
Hardness	SHORE D		Points	80	-
Mold Shrinkage	-		%	-	-
Mechanical					
Tensile Strenght	ISO 527		N /mm2	130	-
Elogantion at break	ISO 527		%	3	-
Tensile Modulus	ISO 527		N /mm2	9500	-
Charpy Impact	23 °C ISO 179		Kj / m2	45	-
	-40 °C ISO 179		Kj / m2	-	-
Charpy notched Impact	23 °C ISO 179		Kj / m2	8	-
	-40 °C ISO 179		Kj / m2	-	-
Electrical					
Surface Resistivity	IEC 93		Ohm	10^14	-
Dielectric strenght	IEC 243		Kv / mm	31	-
Tracking index (C.T.I.)	IEC 112		Kv / mm	250	-
Thermal					
Deflection Temp.Under Load (H.D.T.)	0,4 N ISO 75 /A		°C	242	-
	1,8 N ISO 75 /A		°C	225	-
VICAT Temperature	ISO 306		°C	230	-
Others					
UL-94 Flammability	UL-94		-	HB	-
Glow Wire	IEC 695		°C	-	-
Flammability speed	FMV 302		mm / min.	<100	-
Ashes	Triesa Test		%	30	-
Water absorption (24h)	ISO 62		%	~0,2	-
Heat Stabilized				YES	-
Processing					
Drying Material	2h - 4h 110 °C				
Mold. Temperature	95 °C - 110 °C				
Processing Temperature	260 °C - 270 °C				

-This values provided in this data sheet corresponds to our Knowledge. All products must be subjected to in company test by the user before application

-These data may not valid such material used in combination with any other materials or additives or in any process

- UL measurements are doing in our lab according this norm